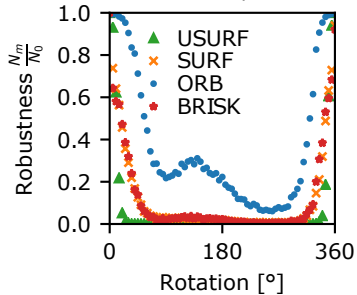
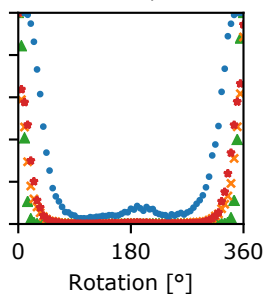


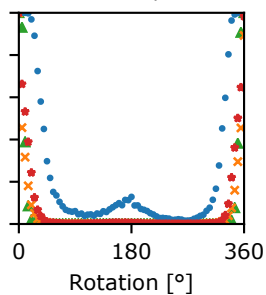
a) Turning  
 $R_z = 50\mu m$



b) Horizontal milling  
 $R_z = 16\mu m$



c) Flat lapping reaming  
 $R_z = 1.6\mu m$



d) Vertical milling  
 $R_z = 16\mu m$

