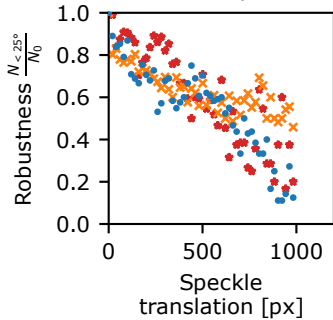
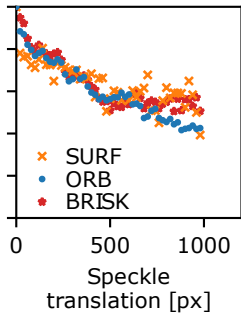


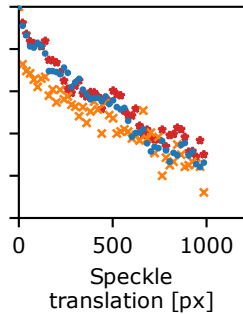
a) Turning
 $R_z = 50\mu m$



b) Horizontal milling
 $R_z = 16\mu m$



c) Flat lapping reaming
 $R_z = 1.6\mu m$



d) Vertical milling
 $R_z = 16\mu m$

